



Dart Aerospace Ltd.
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D350-1023-011
Job Sheet 187453



Part No: D350-1023-011

Job Qty: 2 ea

Part Name: AS350 Heavy-Duty Full-Length Wearplate, OEM Skidtube Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 6 IPP REV:A 17.01.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	12/12/18	12/12/18	0.00	0.00	Packaging1-3	68-6	
120	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC4	69-6	
130	Packaging	2 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-1	69-6	
135	DC	2 pcs	12/12/18	12/12/18	0.00	0.00	DC	9-89	
140	QC21-FG	2 Ea	12/12/18	12/12/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D350-1023-011 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-1023-011 CHG001

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5404-041	LH Heavy-Duty Wearplate	2 Ea (1 ea)	90-Start up Operation	5135/49
D5404-042	RH Heavy-Duty Wearplate	2 Ea (1 ea)	90-Start up Operation	5135/234
MS35842-14	Clamp	32 Ea (16 ea)	90-Start up Operation	5095286X1 PM136685.0X7 5107733X8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5404-041	2	0	0
	D5404-042	2	0	0
	MS35842-14	32	26	0

Part Specifications



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Container No: S138047



Part: D350-1023-011

Job No: 187453

Serial No/Batch: S138047

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH16-54 Issue 1, FAA STC SR03869NY 17/04/11, EASA S

lex 12/4/18 3:20 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			